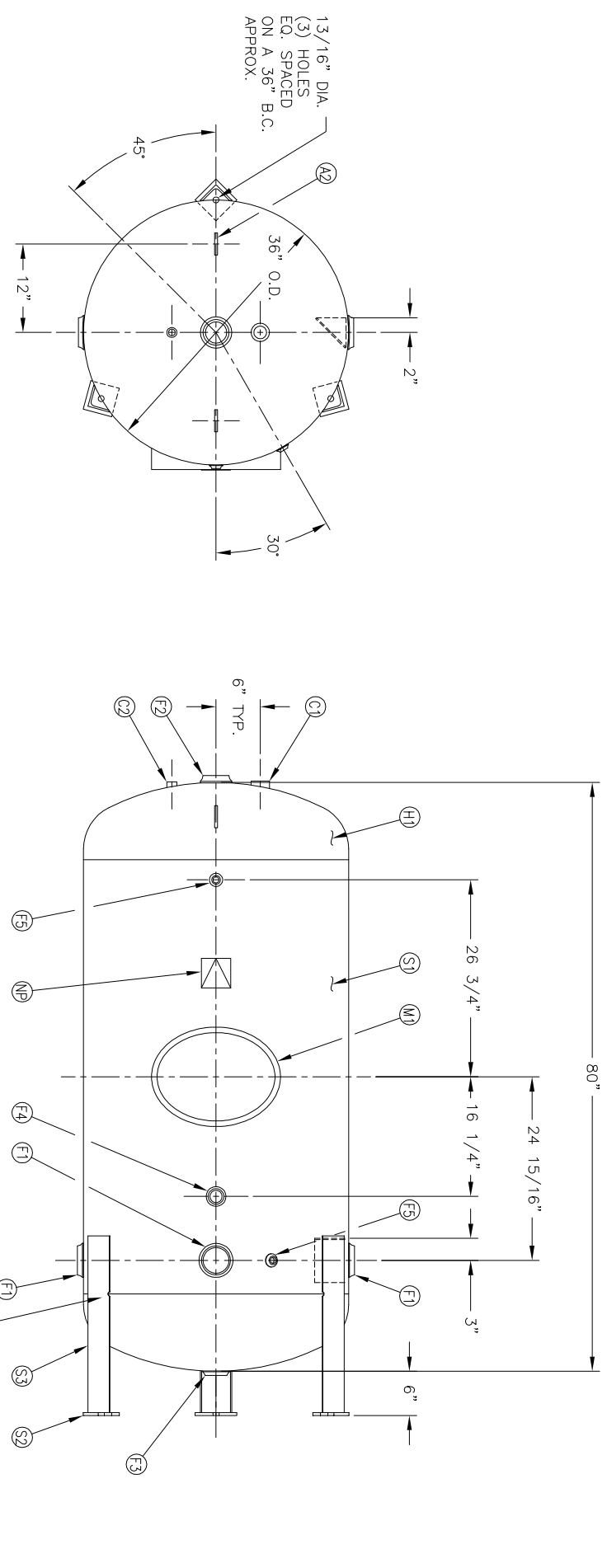


NO. QTY.	DESCRIPTION	SPEC	SUB-DWG.
S1 1			
H1 2			
M1 1	12" X 16" X 3/4" X 4" 300# MANWAY	SA-106-C	
F1 3	3"-NPT 1500# RADIAL FLANGE	SA-181-70	
F2 1	3"-NPT 1500# FLAT FLANGE	SA-181-70	
F3 1	2"-NPT 1500# FLAT FLANGE	SA-181-70	
C1 1	1 1/2"-NPT 3000# FULL COUPLING	SA-105	
F4 1	1 1/4"-NPT 1500# RADIAL FLANGE	SA-181-70	
C2 1	3/4"-NPT 3000# FULL COUPLING	SA-105	
F5 2	1/2"-NPT 1500# FLAT FLANGE	SA-181-70	
A1 1	BAFFLE	A84451	
A2 2	3/8" X 3" X 3" STANDARD LIFT LUG	SA-516-70	
S2 3	3/8" X 4" X 4" PAD	SA-516-70	A84509
S3 3	1/4" X 3" X 3" ANGLE LEG X 24" LONG	SA-36	
NP 1	ASME DATA PLATE	C1010	



DATE	BY	REVISION	APP	REF	REV

NOTES

INTERIOR FINISH NOTE

1. 1/8" RADIUS ALL EDGES.
2. GRIND ALL INTERNAL WELDS SMOOTH.
3. SANDBLAST TO NEAR WHITE FINISH.
4. ALL VOIDS AND GAPS TO BE CAULKED
5. COAT WITH DEVOE 233H EPOXY.

ALL OPEN TAPS TO HAVE PLASTIC THREAD PROTECTORS

SPECIFICATIONS		DRAWN BY		DATE		SCALE: NONE	
O.D. 36	LGH. 80						
WMP 150	PSI @ 250 F						
QAL 320	SA						
WT. 890#	CUT.						
WELD DETAILS: M-1932	PER DATE OF DWG/LAST REV						
STD. TOLERANCES (UNLESS OTHERWISE NOTED): M-2461							

MANCHESTER TANK

VERTICAL EPOXY LINED WATER TANK

SCALE: NONE
DRAWING NO. 302516